

“A World Class Company Building World Class Products.”

Located in Independence, Iowa, Iowa Engineered Processes Corp (IEPC) is a privately held business, incorporated in 1981. For the past twenty-five years, IEPC has been building and refining the *Cascade Cleaning and Deburring System*. The Cascade System is a patented process for the cleaning, polishing and deburring of metal castings. With Cascade systems established in 10 countries on three continents, this unique process has set the standard for manufacturers around the world.



**IEPC Receiving the
2001 Iowa Exporter of the Year Award**

IEPC is a proven producer of world class equipment and we can lend our expertise to providing solutions to your needs. Our 60+ employees operating out of 35,000 sq. ft. of manufacturing space can bring your creative ideas to the market place.

As a precision satellite manufacturing facility, Iowa Engineered Processes provides contract services to companies that purchase quality manufactured parts from outside sources. We specialize in custom manufacturing that requires metal breaking, welding, painting, CNC turning and CNC milling. We supply a broad cross section of industries with both prototype and production parts. The automotive, heavy equipment, hydraulic, construction and agricultural industries are examples of industries served. We meet the needs of our clients. Our commitment to quality, scheduling and pricing makes us your prime resource for all your outsourcing needs.

“Providing solutions ”



IOWA ENGINEERED PROCESSES

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Iowa Engineered Processes Corp.

*Your BEST source for custom
manufacturing.*



Capabilities:

Custom Deburring
Designing
Rapid Prototyping
Cutting & Bending
Machining
Welding
Painting
Assembling

We have the resources needed to get your job done!

Cutting and Bending



Plasma Cutters:

- 6'4" x 24' Accu-Kut
- 6' x 10' Monograph Hypertherm



Breaks and Saws:

- 14' x 300 ton Bettenbender
- 12 x 51 ton Scotchman break and shear
- Three metal cutting band saws, up to 18"

Machining

Mills:

- Trak K3 30 x 16 x 35 2 axis CNC
- Fryer 50 x 25 x 25 3 axis CNC
- Bridgeport 38 x 15 x 19 3 axis CNC
- Enco 30 x 20 x 25 2 axis readout



Lathes:

- Magna Turn 12 x 18 2 axis CNC
- Enco 16 x 58 2 axis readout

Welding



- Sixteen welding stations
- Jet-Line robotic track welder
- MIG MAG and TIG
- Ten jib and one bridge cranes

Painting

- Two professional paint booths
- Side-down flow: 18' x 16' x 24'
- Fresh Make-up 80. Cure temp: 140
- 250,000 BTU Furnace
- Prep booth: 14' x 12' x 20'



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